

Creating Value ...



... Delivering Solutions

Innovative Geotechnical Solutions for Replacement of the Milton-Madison Bridge

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Baker

Project Location





Canip Creek

*\$50 million savings for
Superstructure Replacement
on Existing Piers over Tiber
or Canip Creek Options*

Tiber Creek B

Tiber Creek A

Superstructure
Replacement

Superstructure Replacement
Minimal Approaches

Existing Bridge

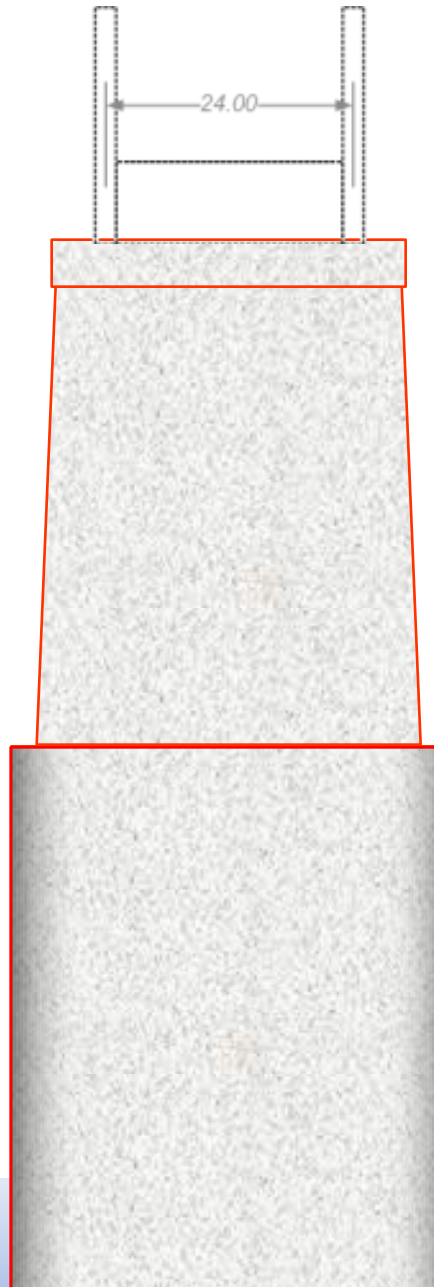


Proposed Bridge

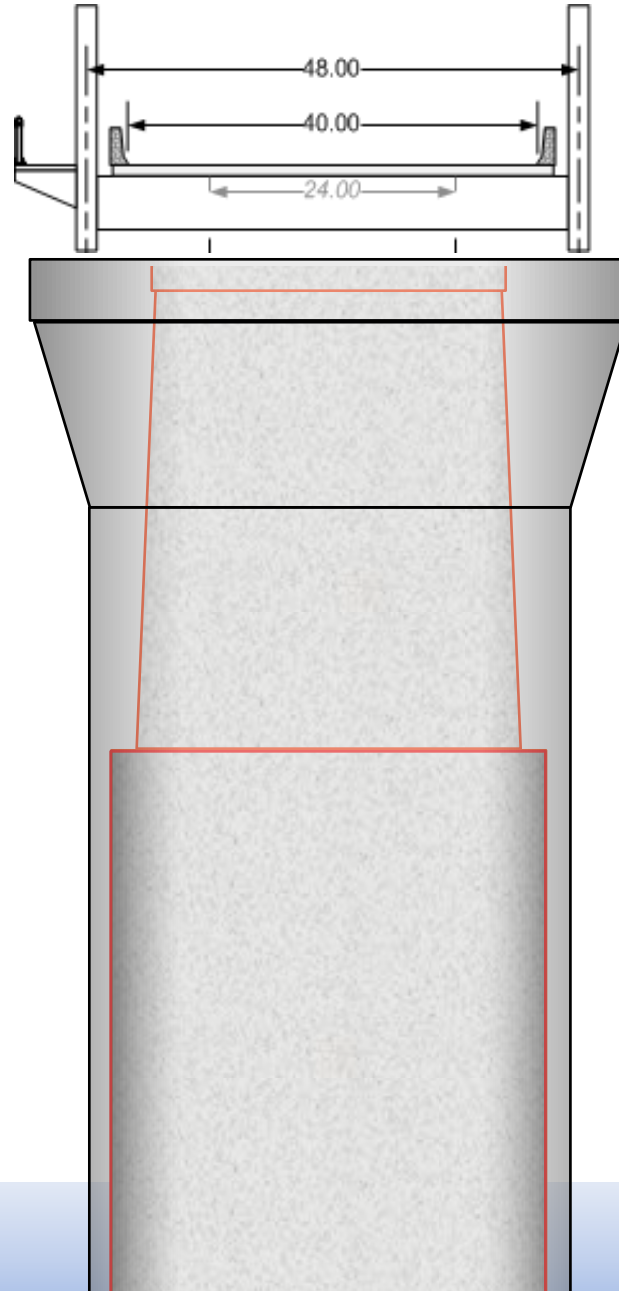




Pier Cap Widening



Pier Cap Widening



Subsurface Investigation



Drilling Adjacent to Existing Pier

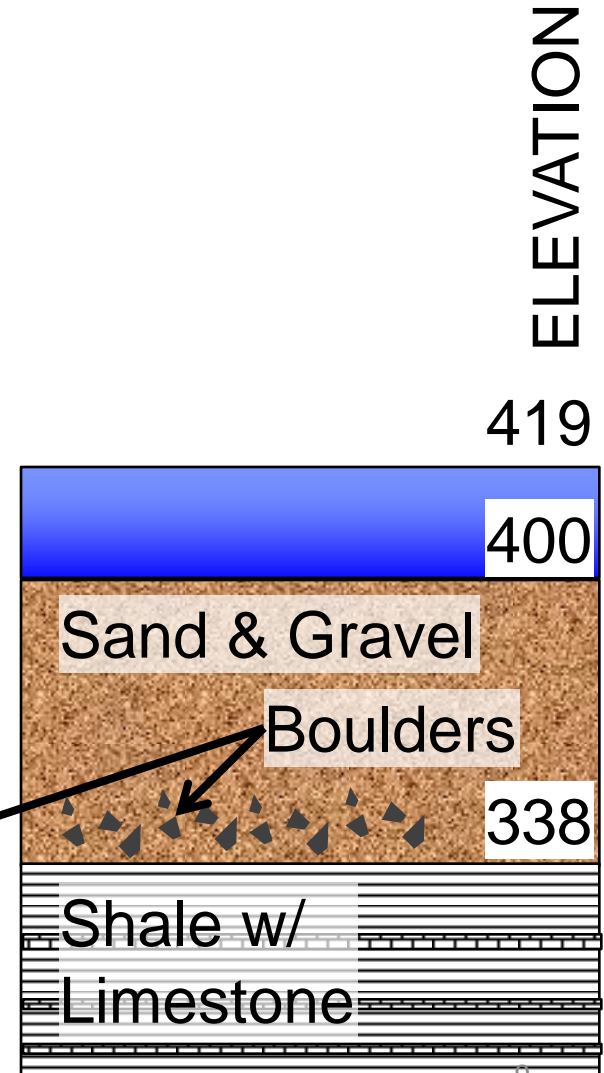
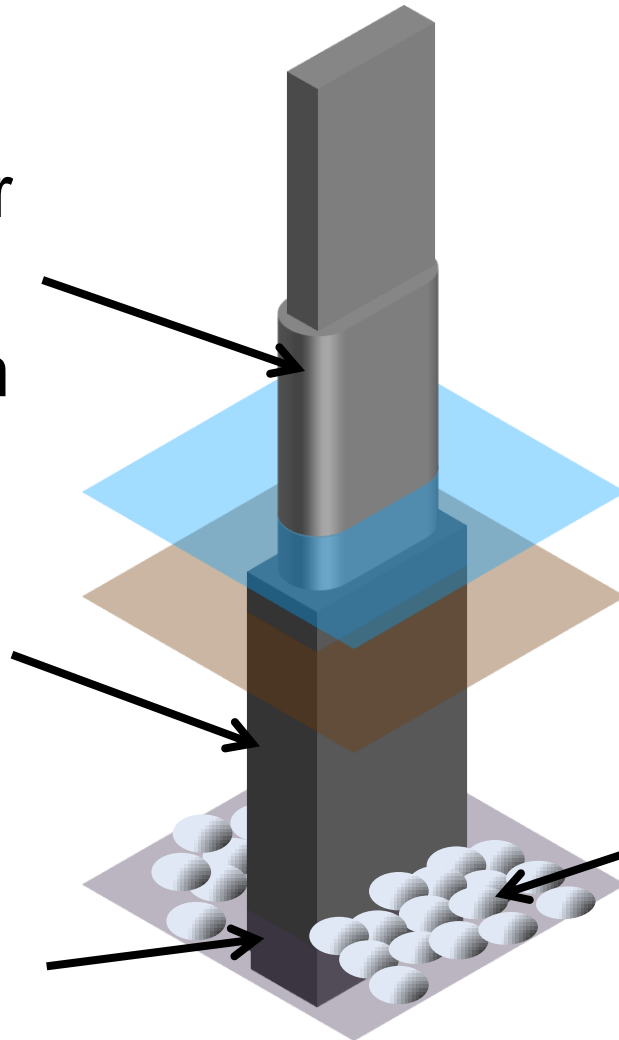
← **Drilling Through Existing Pier**

Typical Existing River Piers

Reinforced Pier
Stem doweled
12' into caisson

Un-reinforced
Caisson

Un-reinforced
Rock Socket
1.7'-6.7' deep

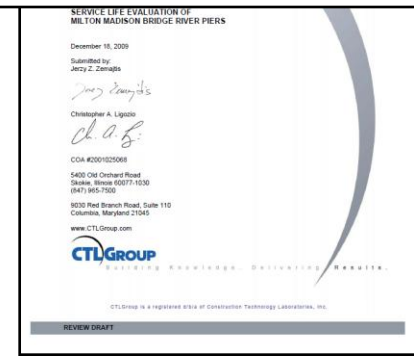
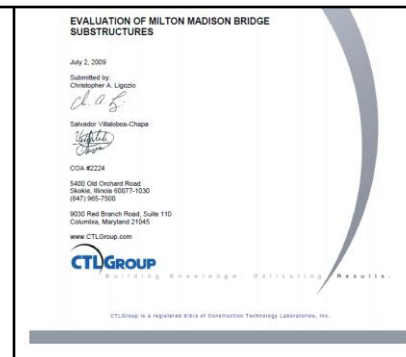


Existing Pier Evaluation

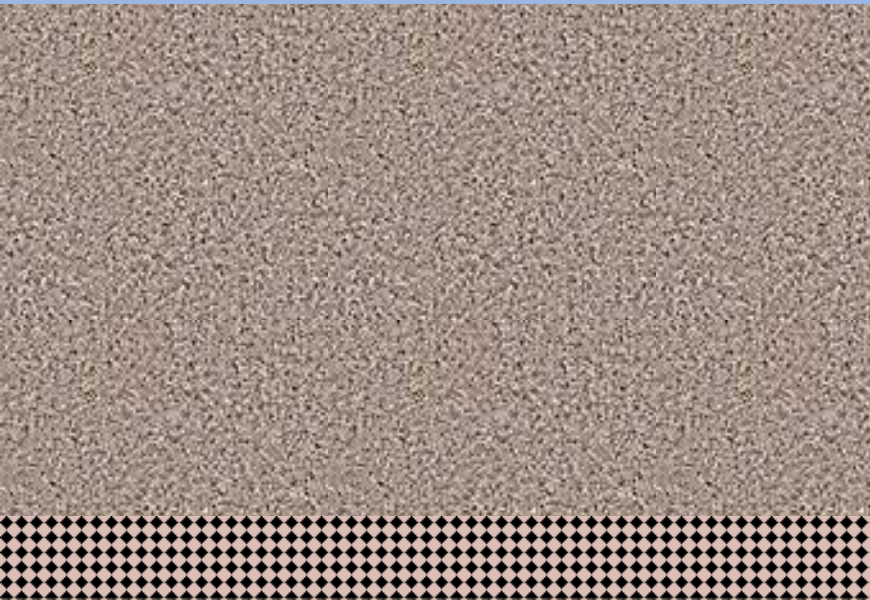
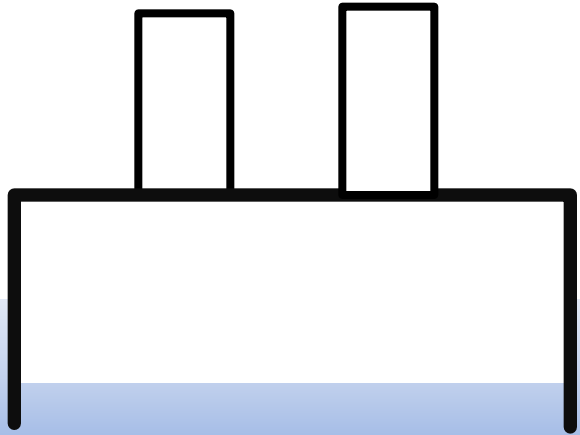


6.2. PIERS 6, 7 AND 8

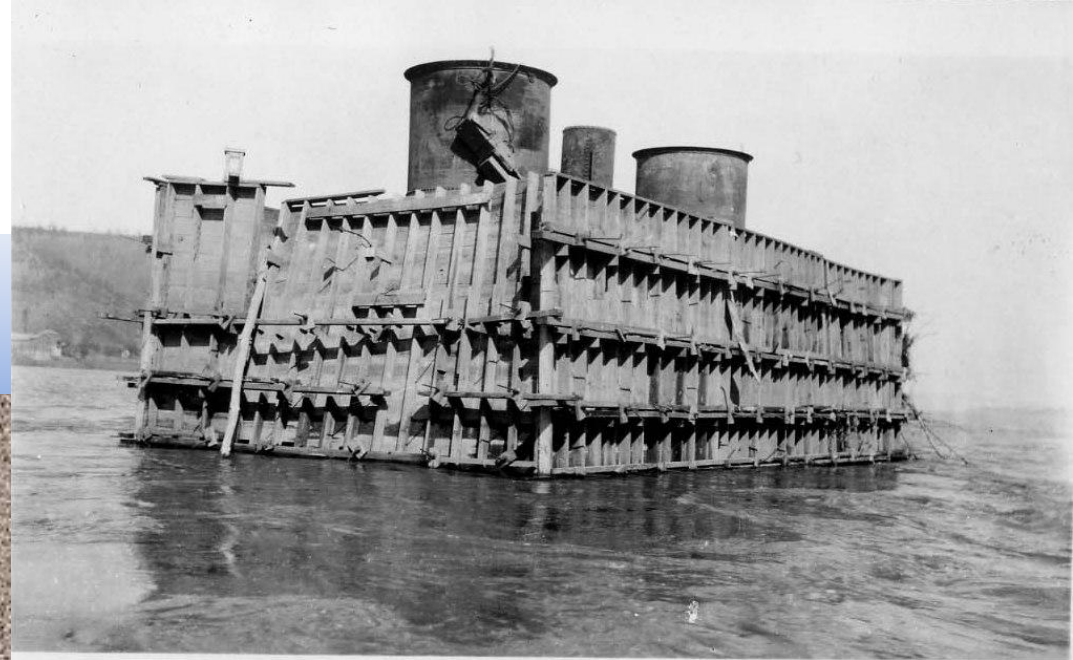
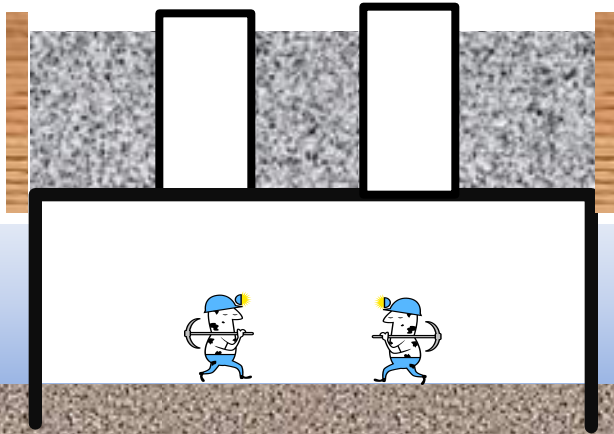
Piers 6, 7, and 8 were found to be in generally good condition. All noted vulnerabilities will be addressed by structural rehabilitation necessary, resulting in a remaining service life in excess of 75 years.



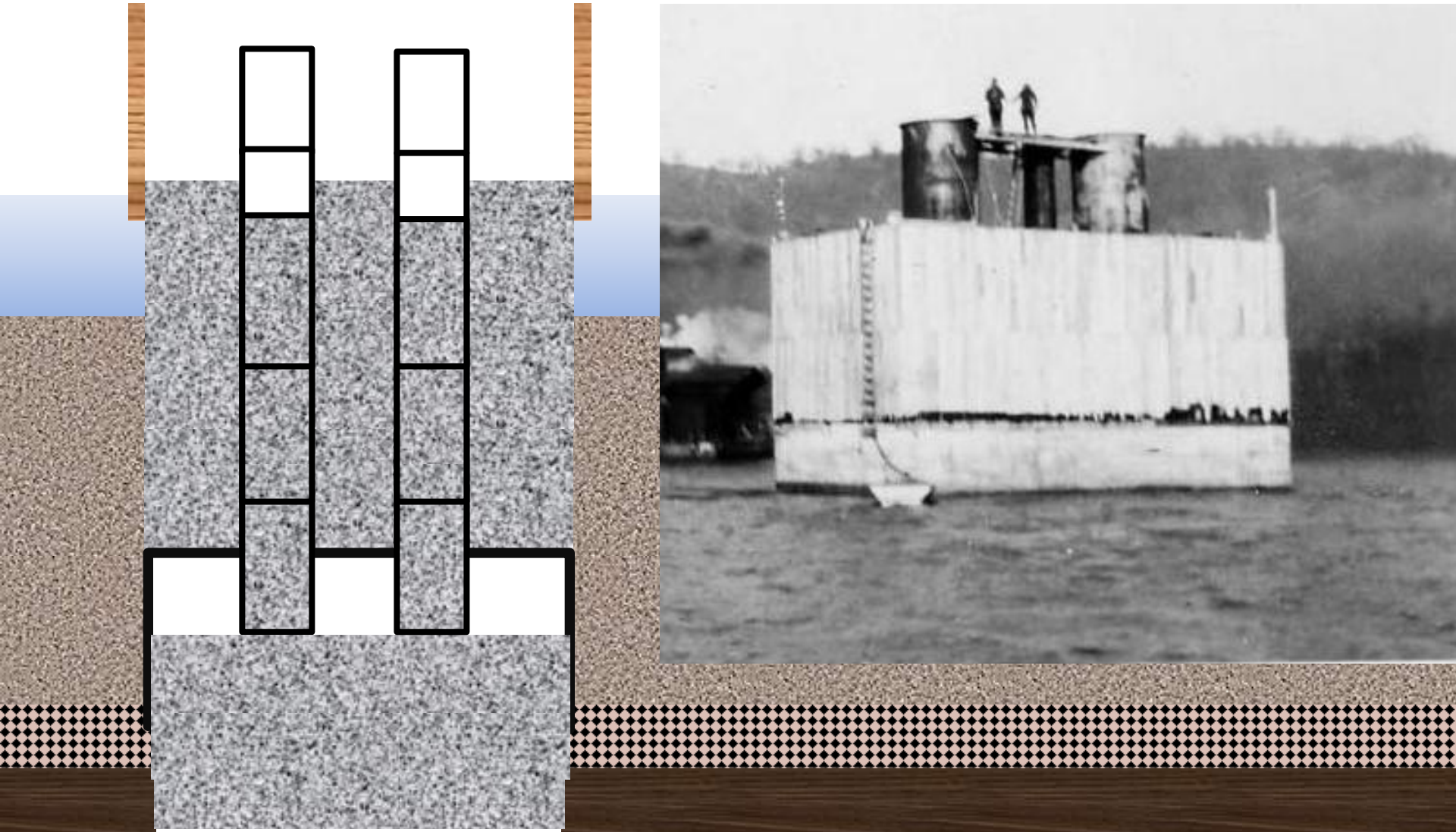
Pier Construction Methods



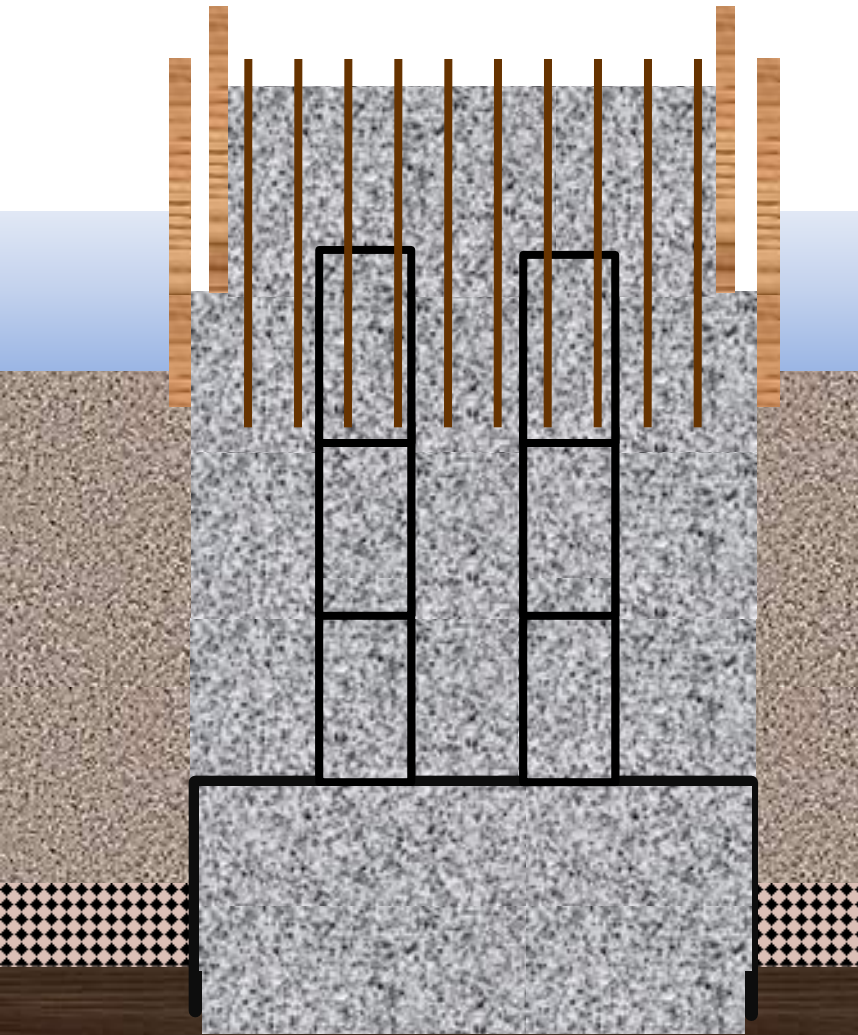
Pier Construction Methods

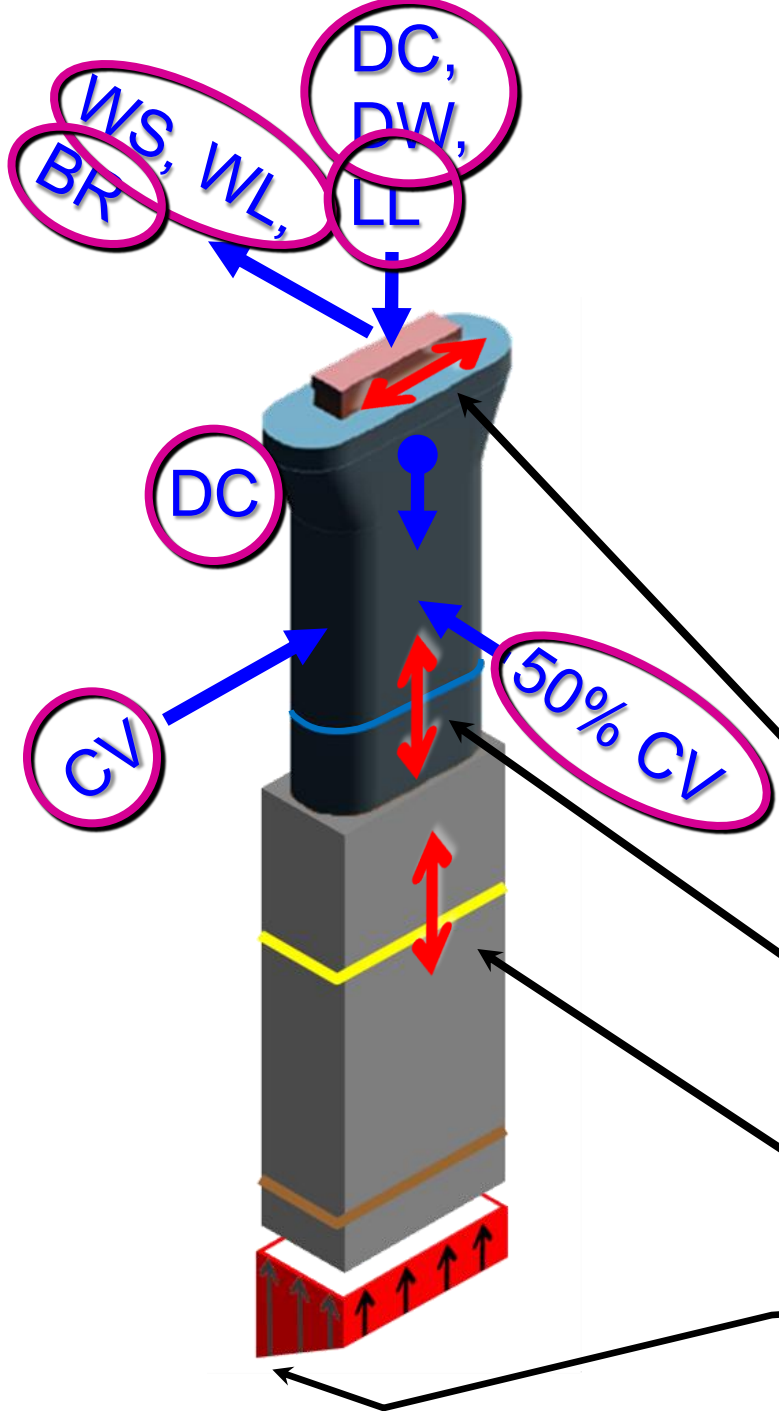


Pier Construction Methods



Pier Construction Methods





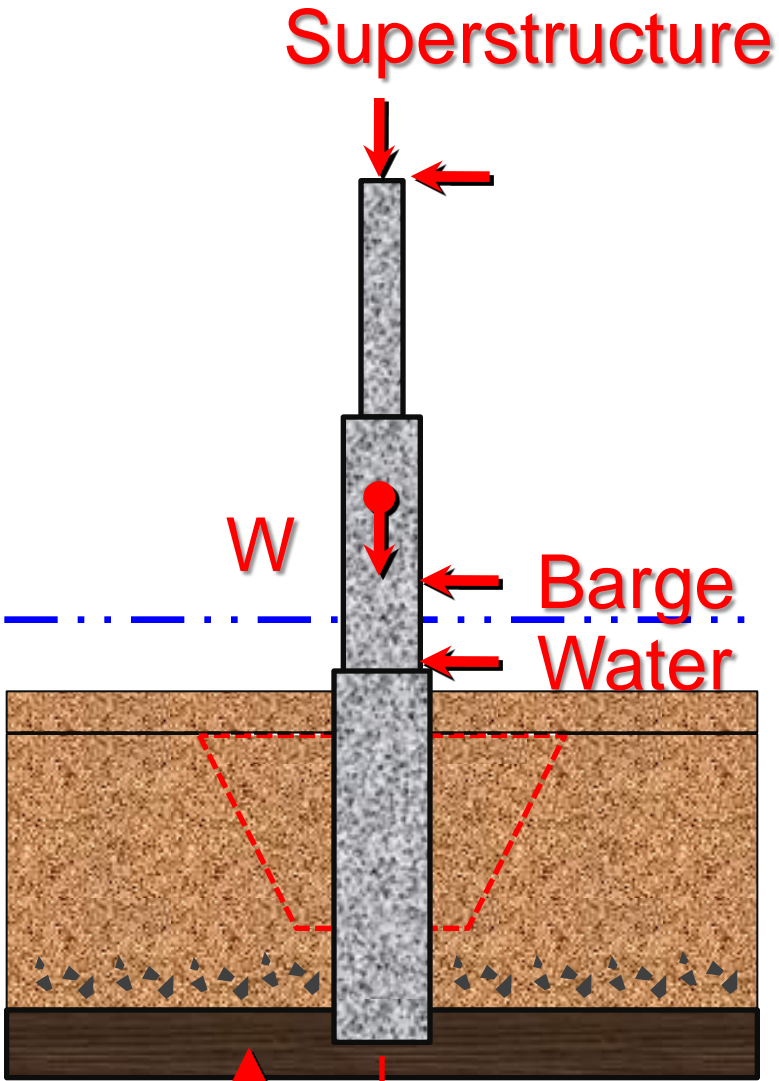
Pier Demand Concerns

- Heavier truss
- Increased wind loading
- Larger live loads
- Increased pier weight
- Increased vessel collision

Pier Response Concerns

- Pier cap tie in to existing pier
- Tension in stem and at interface between stem and unreinforced caisson
- Tension in unreinforced caisson
- Foundation/ Geotechnical Design

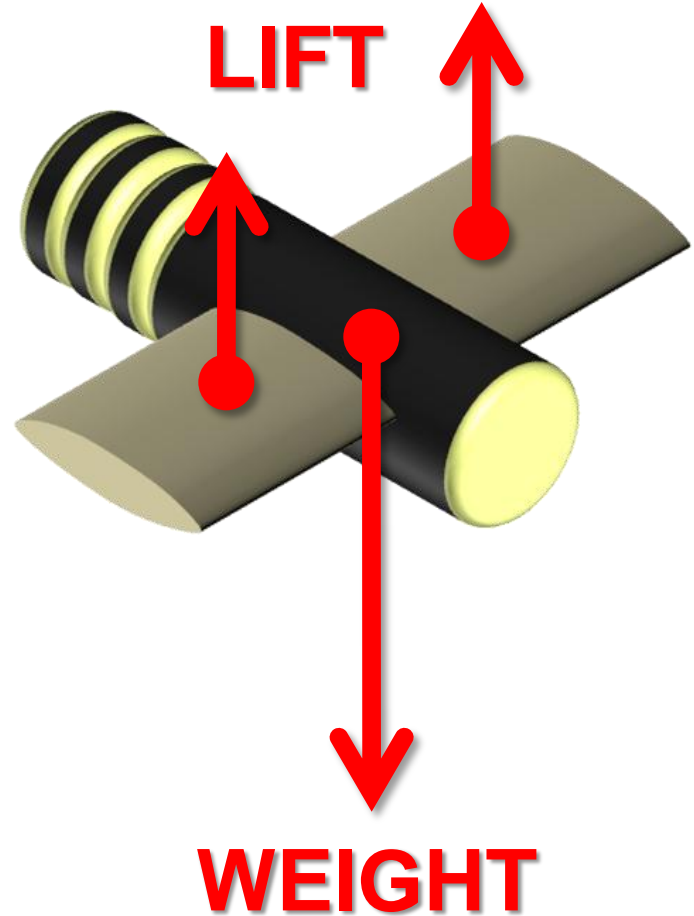
Analysis as a Conventional Spread Footing



- Contraction scour
- Local pier scour
- Ignore softer soil response compared to rock

$e = \Sigma M / \Sigma V = 21 \text{ feet}$
 $V = 20000 \text{ kips}$

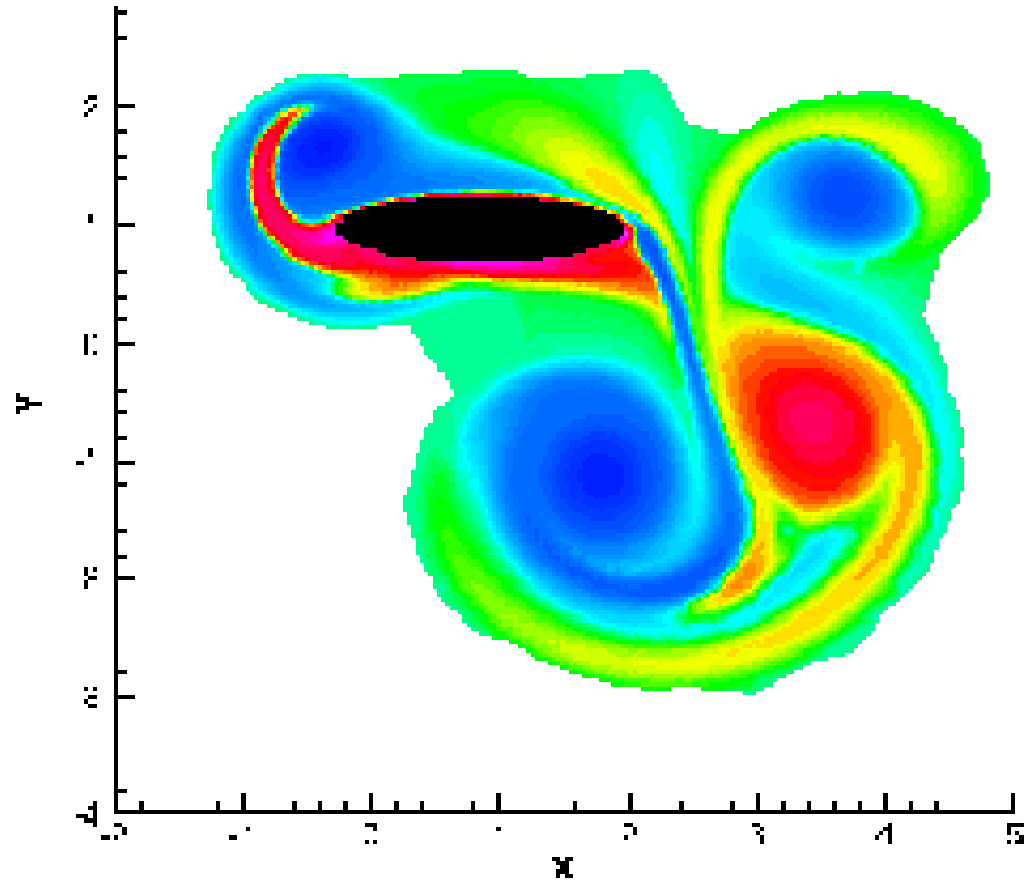
The Bumble Bee Myth



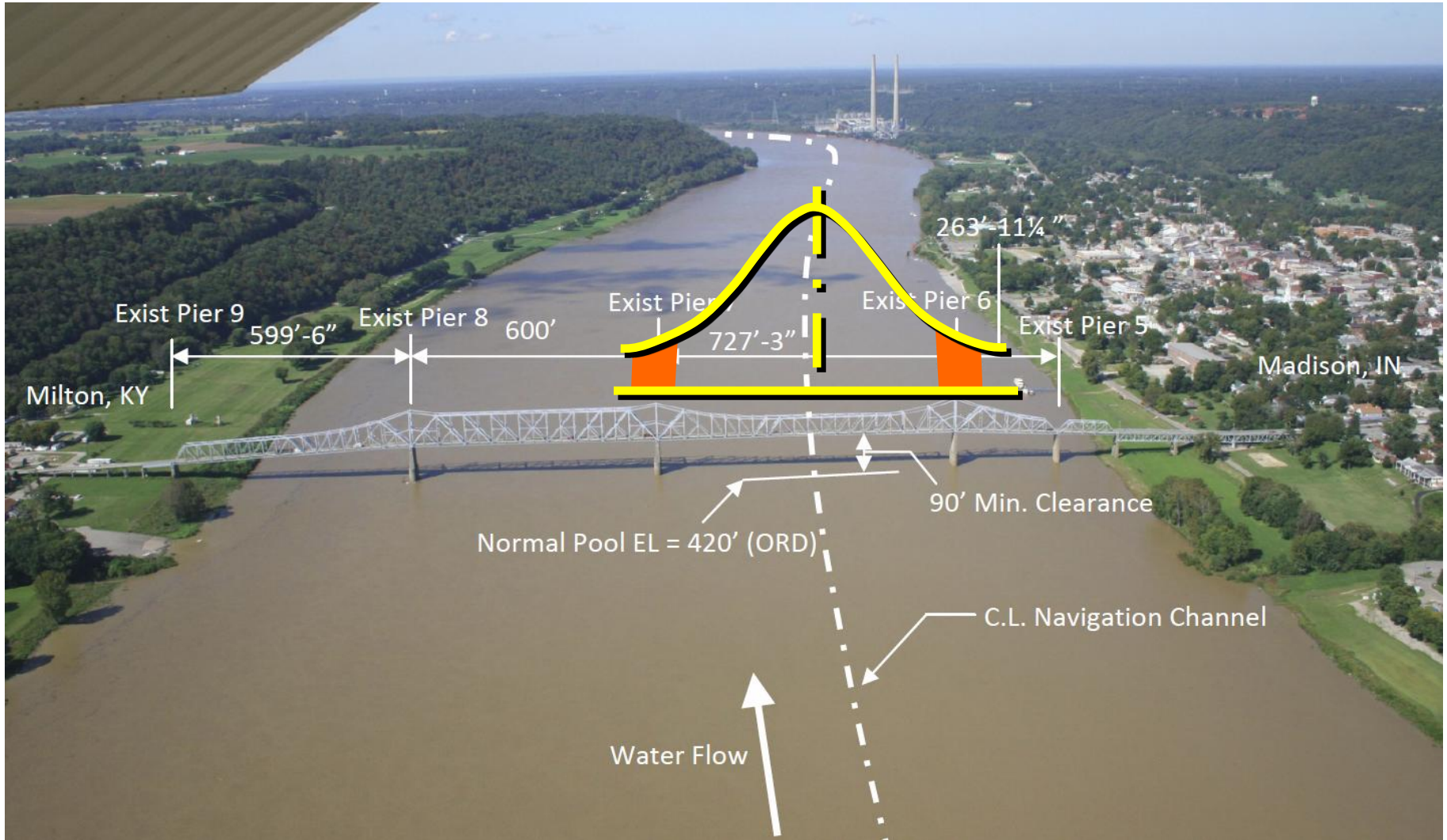
Improved Analysis



“Told bumble bee
he couldn't fly”

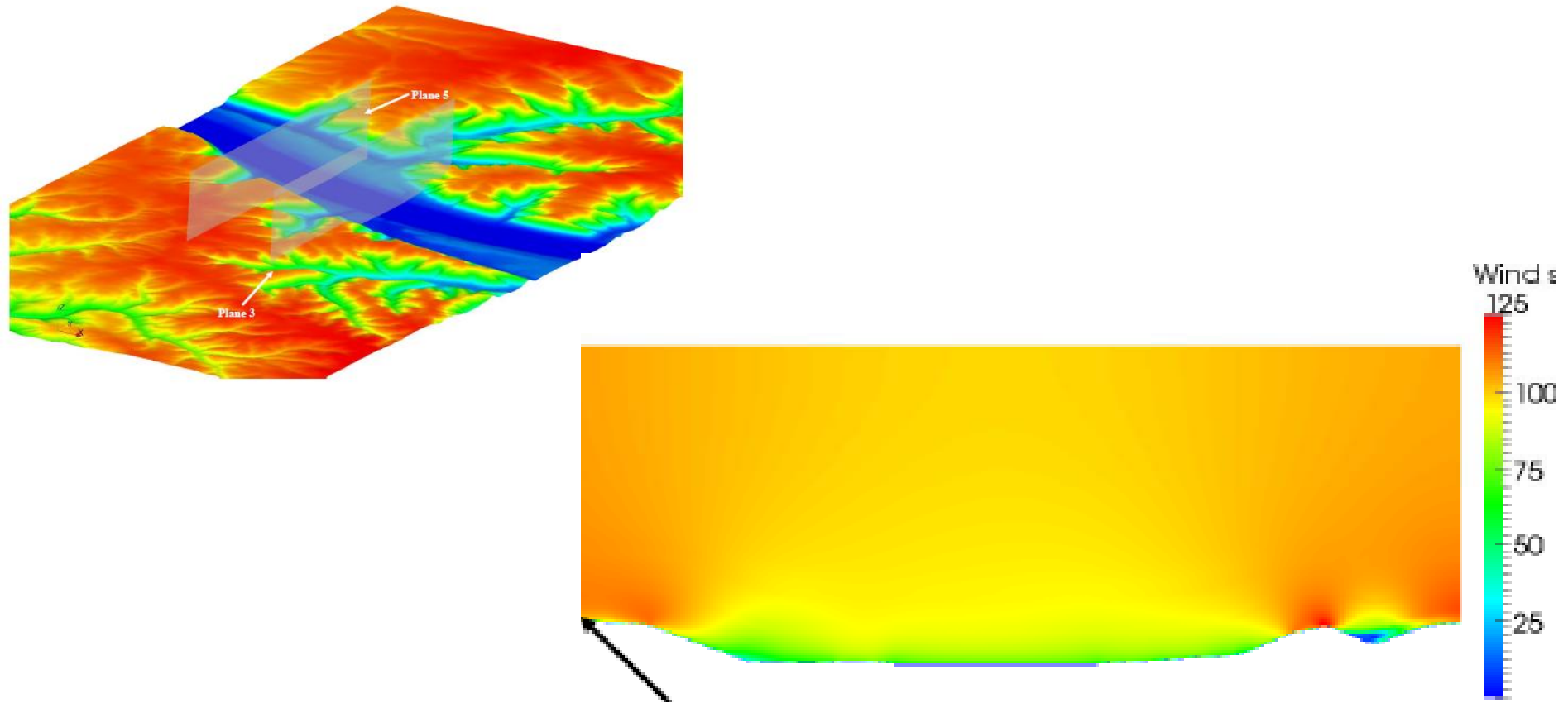


“Improve” the Loads



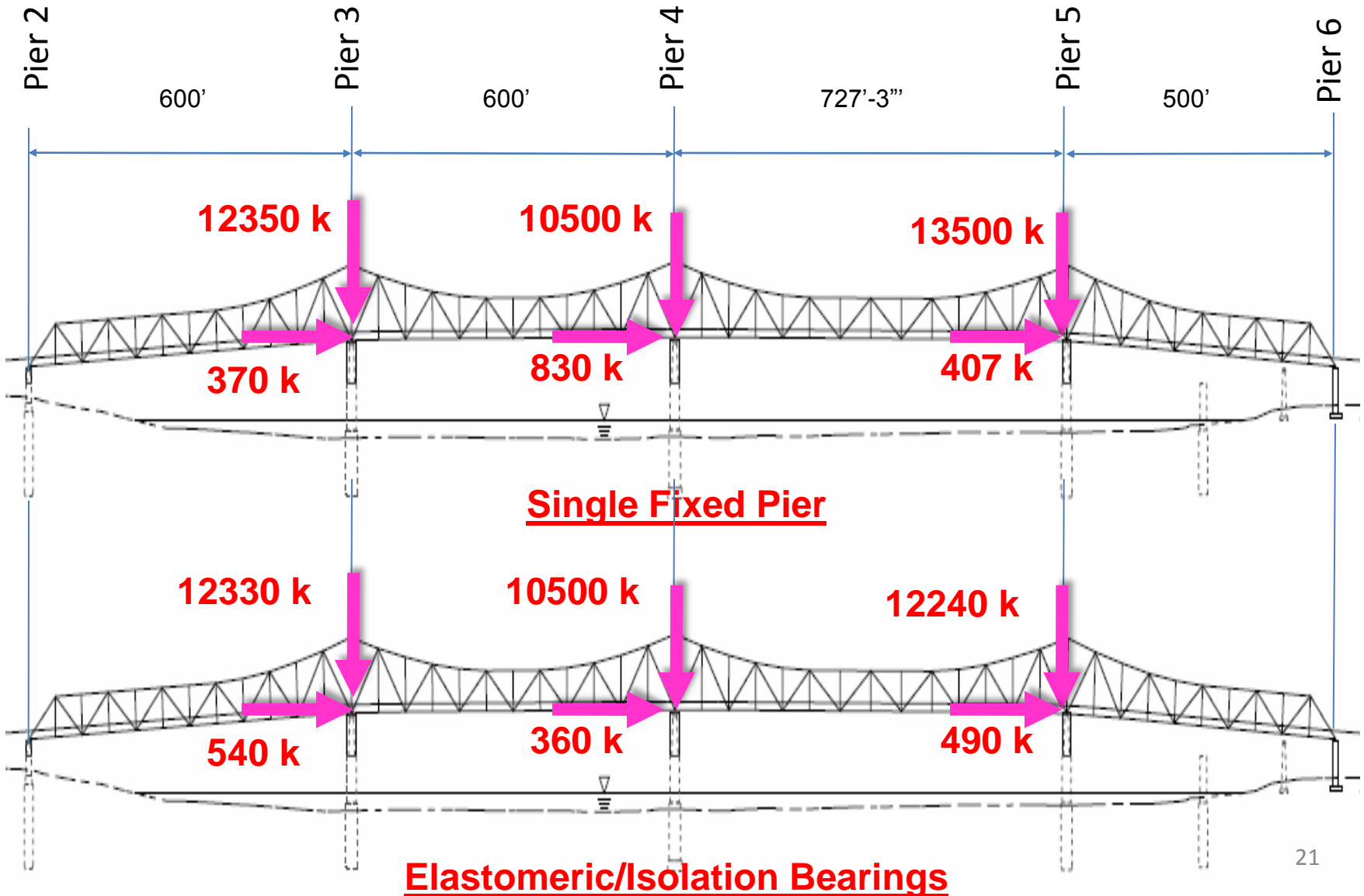
Barge Impact

“Improve” the Loads



Wind

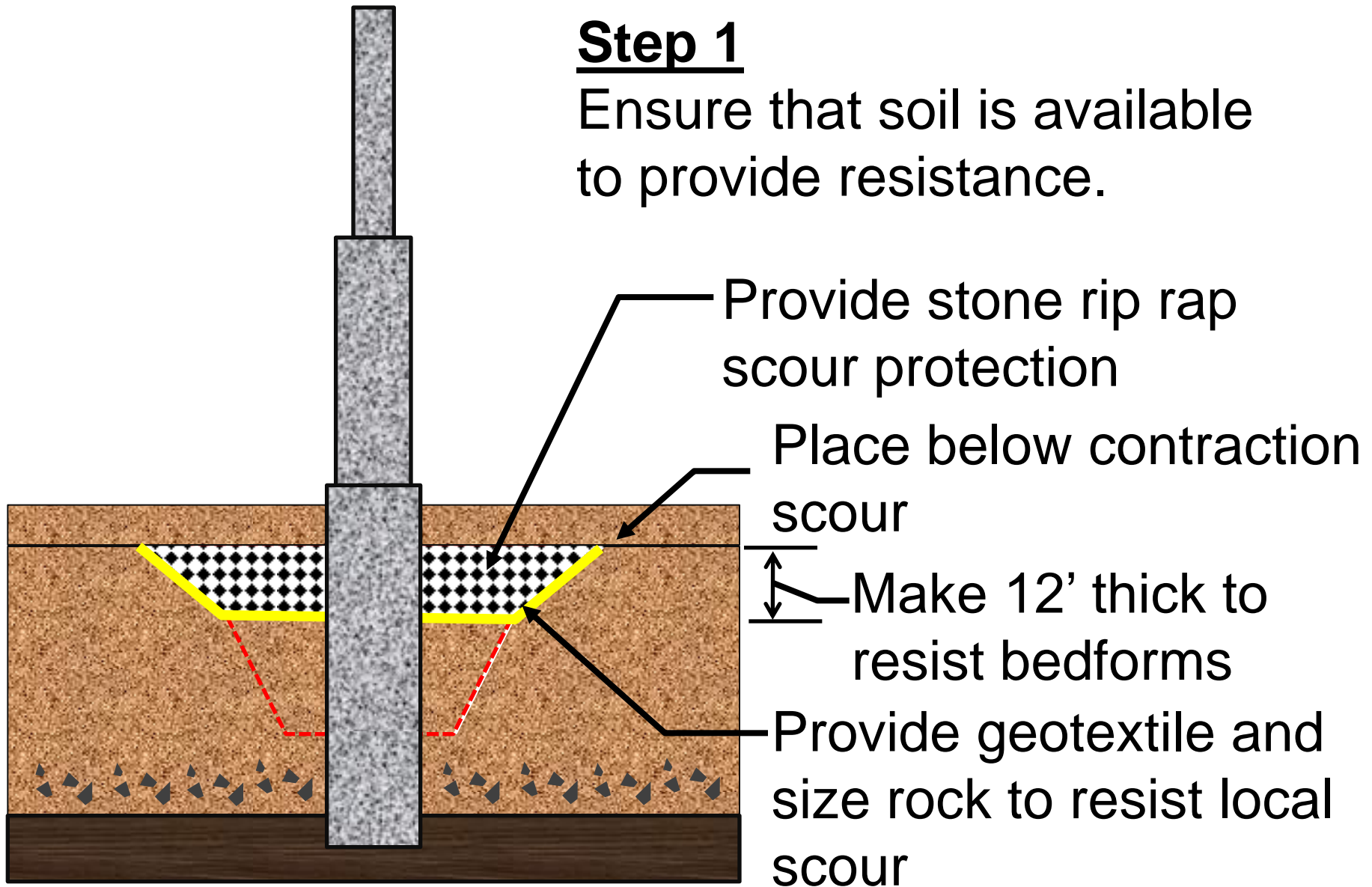
“Improve” the Loads



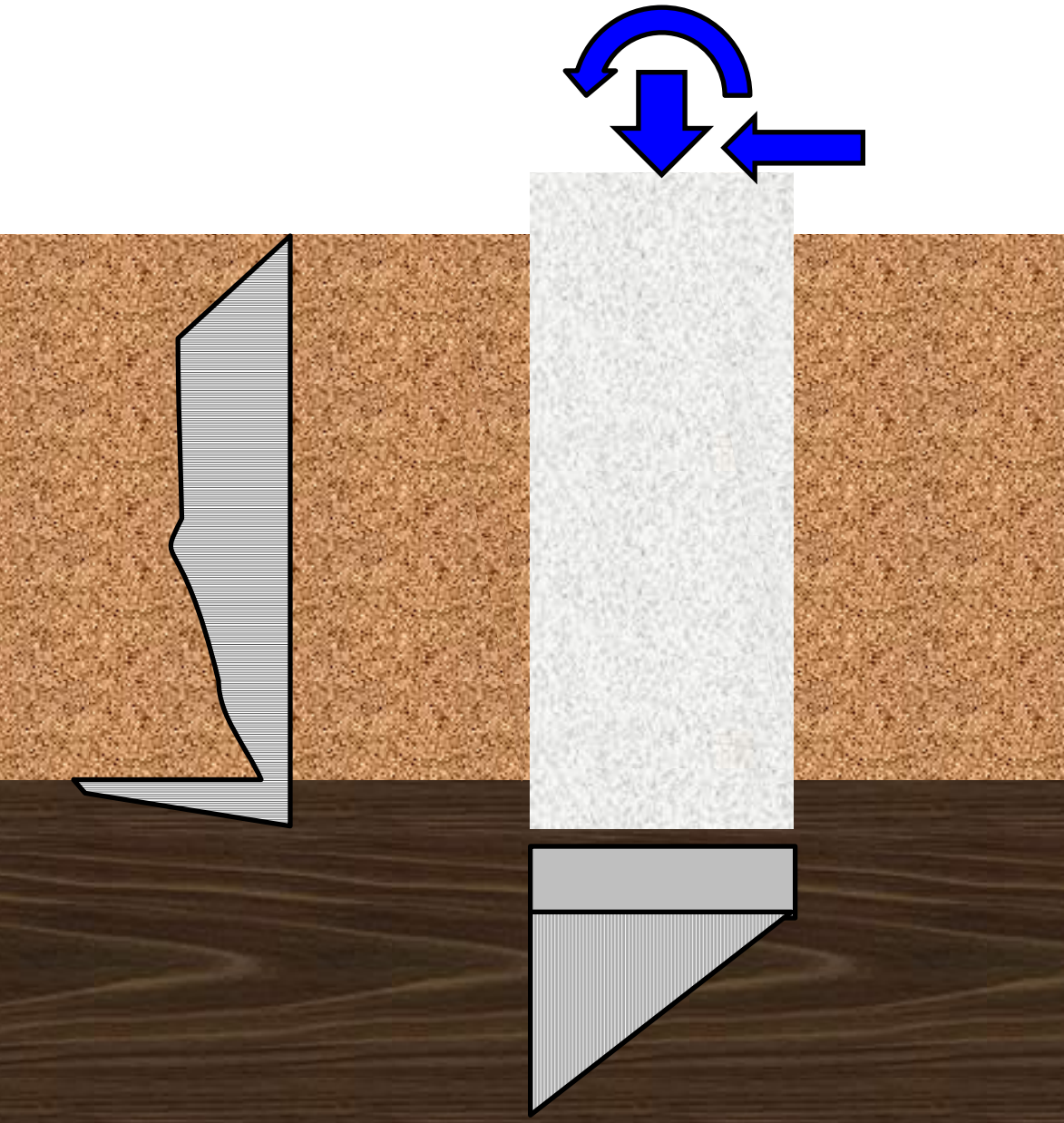
Improve Foundation Resistance

Step 1

Ensure that soil is available to provide resistance.



Improve Foundation Resistance

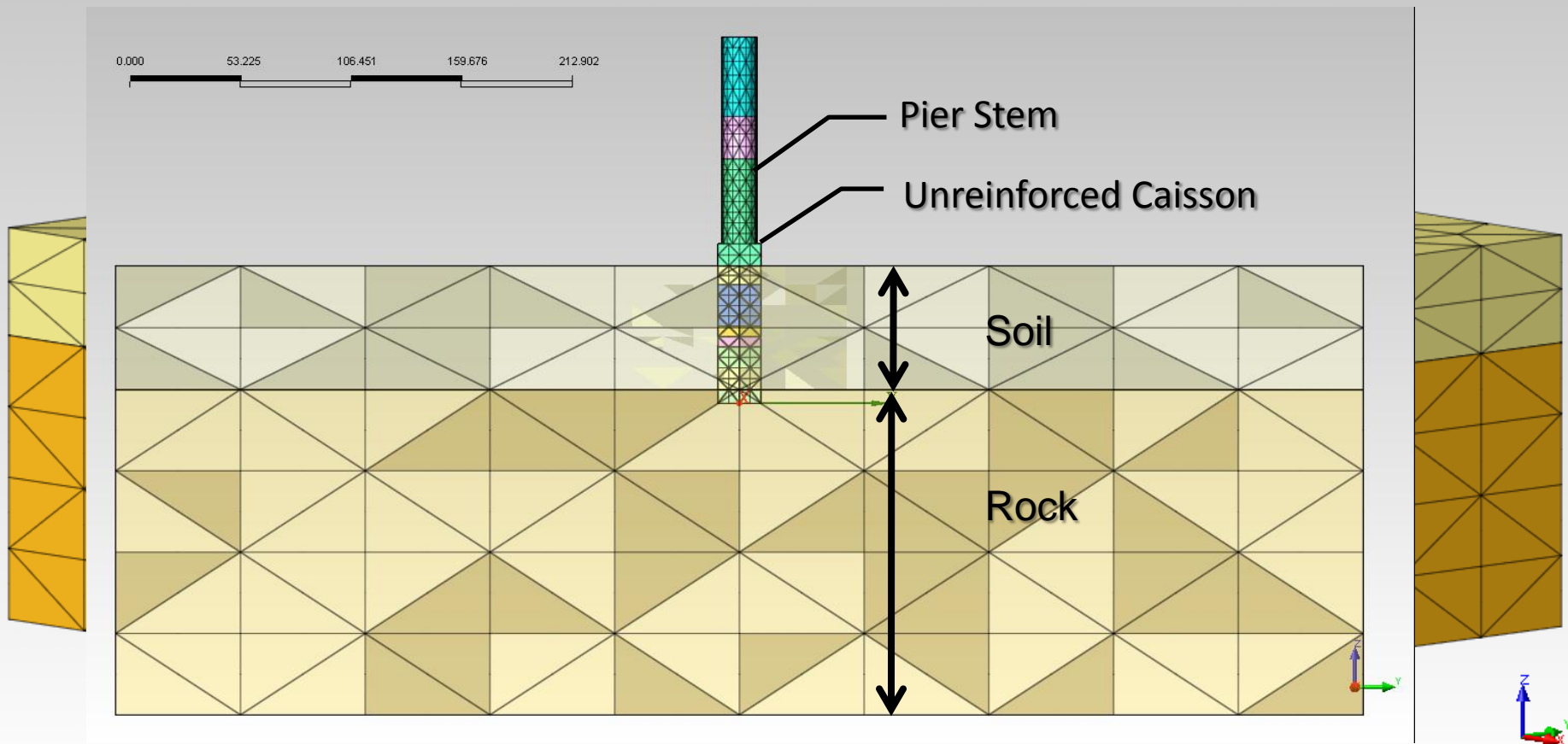


Step 2

Account for difference in response between softer soil and harder rock.

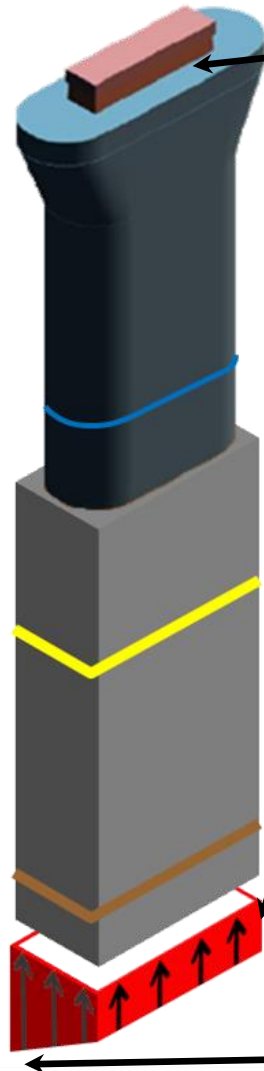
Analysis Methodology

- Finite Element Method Required
- Using Midas GTS



Pier Response Concerns

Foundation/ Geotechnical design



Pier top deflection at service limit state

Sliding at strength limit states

$V/H > 10$ so not a problem

Eccentricity $< 3/8 B$ at all limit states

Peak foundation bearing pressure

Strength limit state

$= 0.45(75 \text{ ksf}) = 33.75 \text{ ksf}$

Extreme limit state

$= 1.0 (75 \text{ ksf}) = 75 \text{ ksf}$

Summary of results for Pier 5 w/ Elastomeric Bearings*

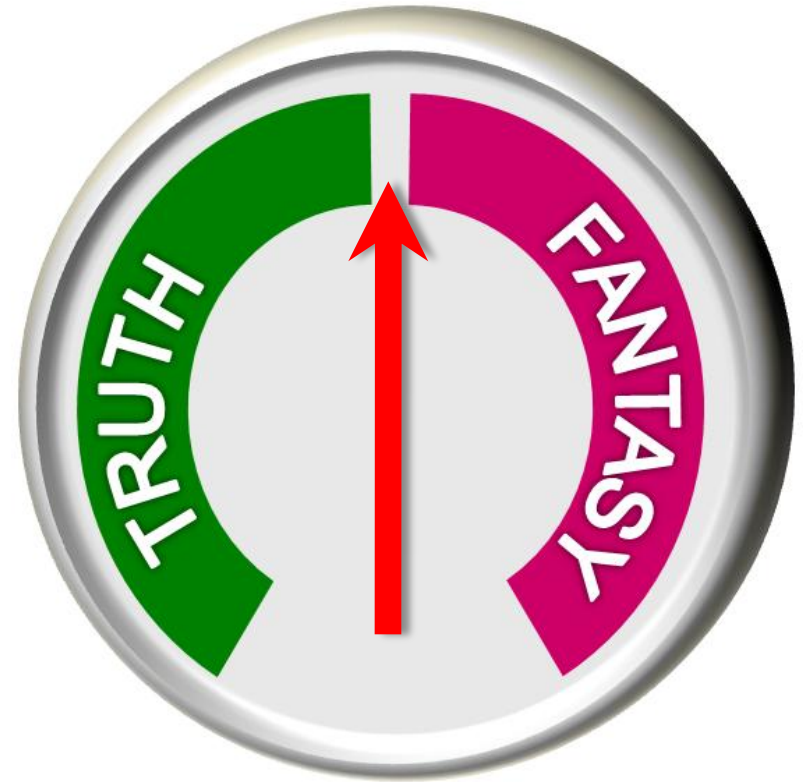
Case	Min Bearing Stress (ksf)	Max Bearing Stress (ksf)	Factored Resistance (ksf)	Performance Ratio <u>Capacity</u> Demand	Deflection at top of pier (in)
EXT II	5.1	18.0	75.0	4.2	Y=3.47 X=0.13
STR III Max	6.2	29.7	33.8	1.1	Y=1.66 X=2.85
STR III min	4.4	21.7	33.8	1.6	Y=1.51 X=2.34
SER I	6.8	17.2	N/A	N/A	Y=0.88 X=0.57

* k = 200 k/ft

Bogosity

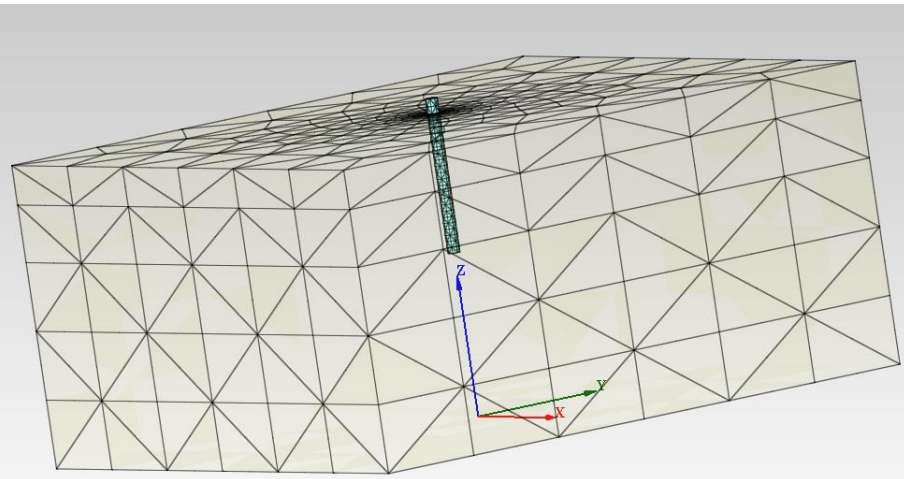
From: “Bogus”

The extent to which an engineering analysis has the potential to misrepresent reality

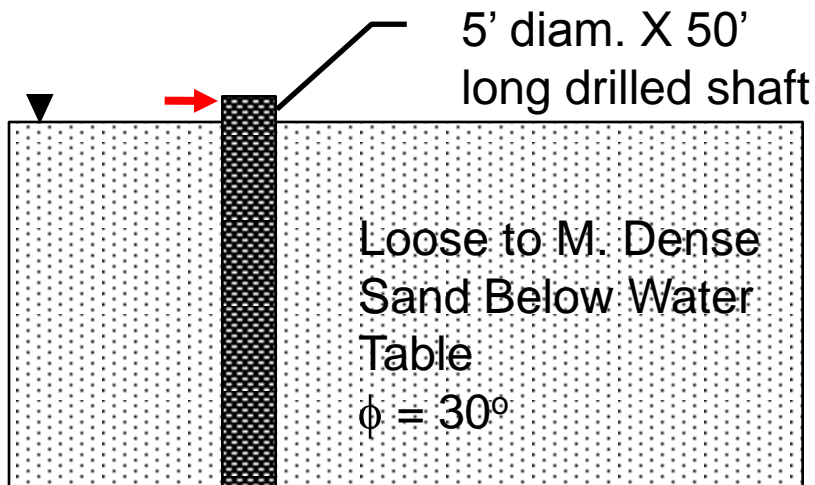


Bogometer

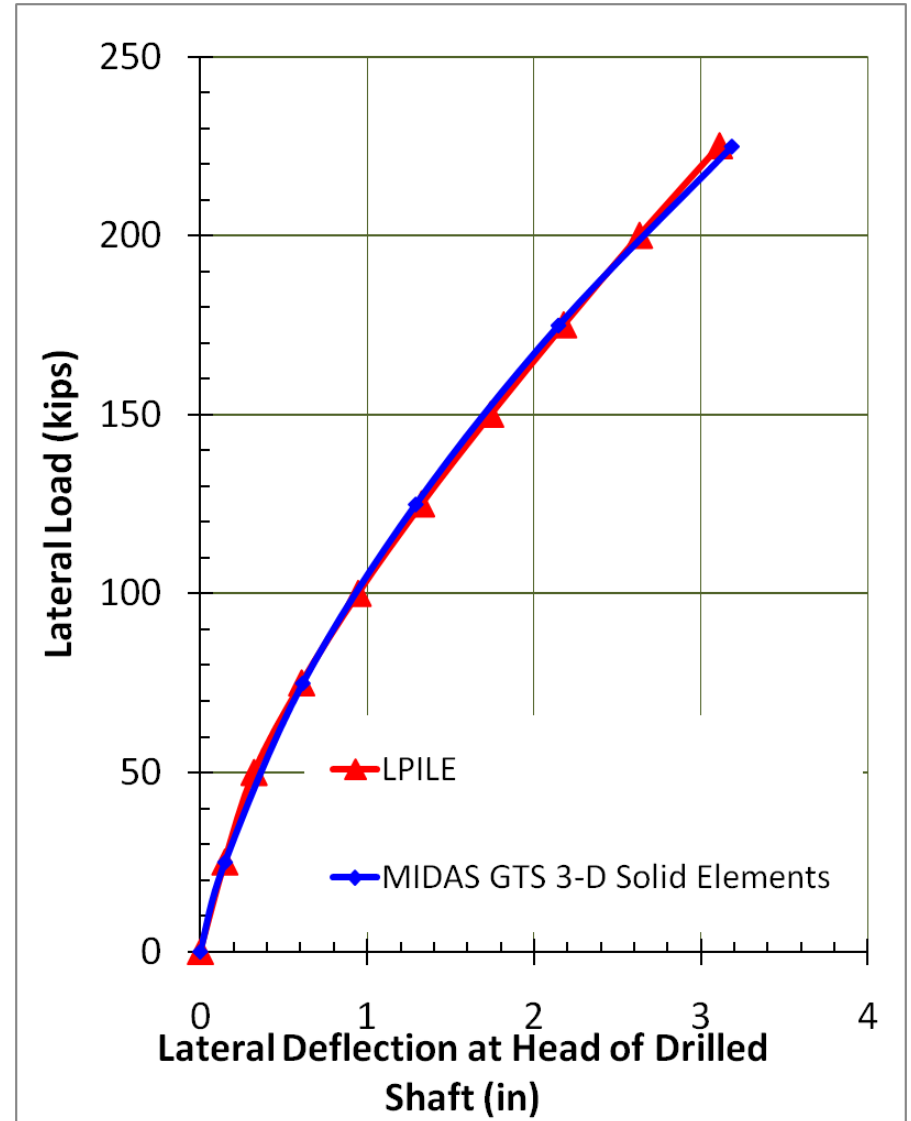
Validation (De-Bogification)



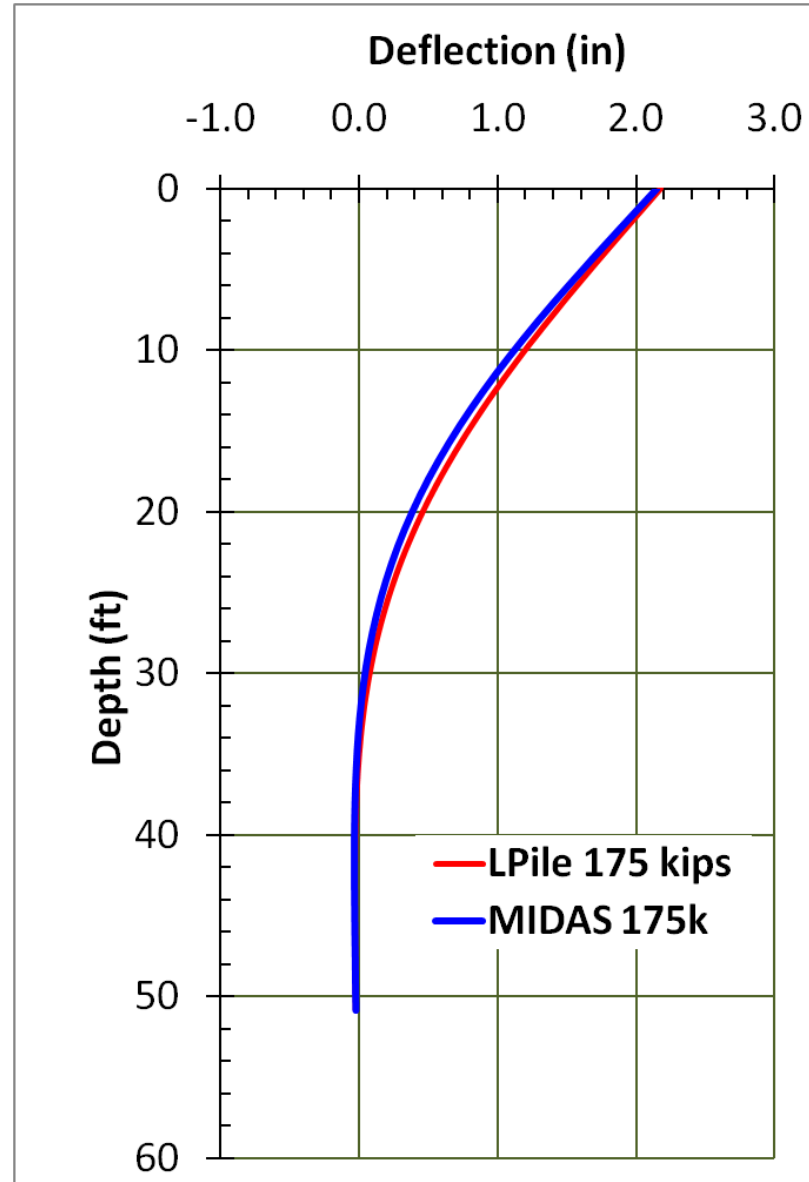
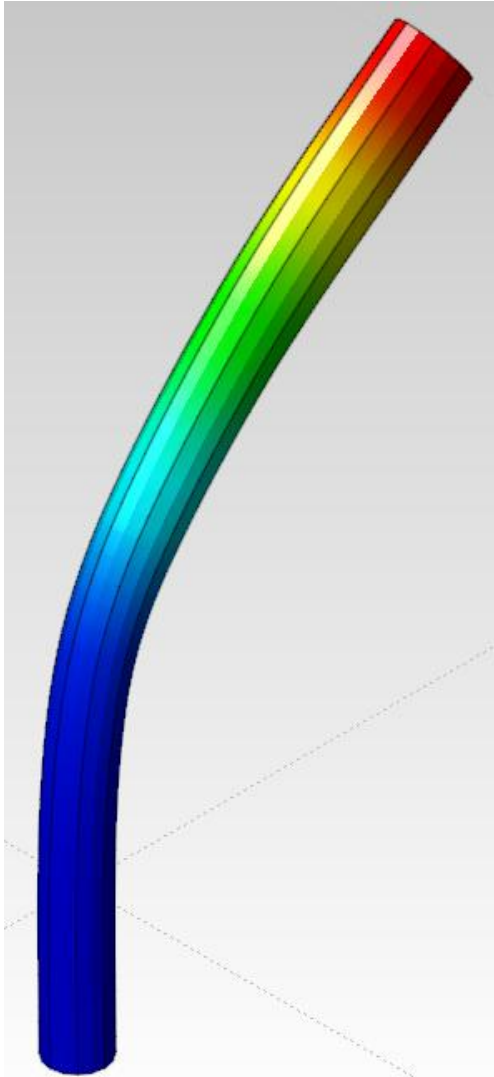
MIDAS GTS Analysis



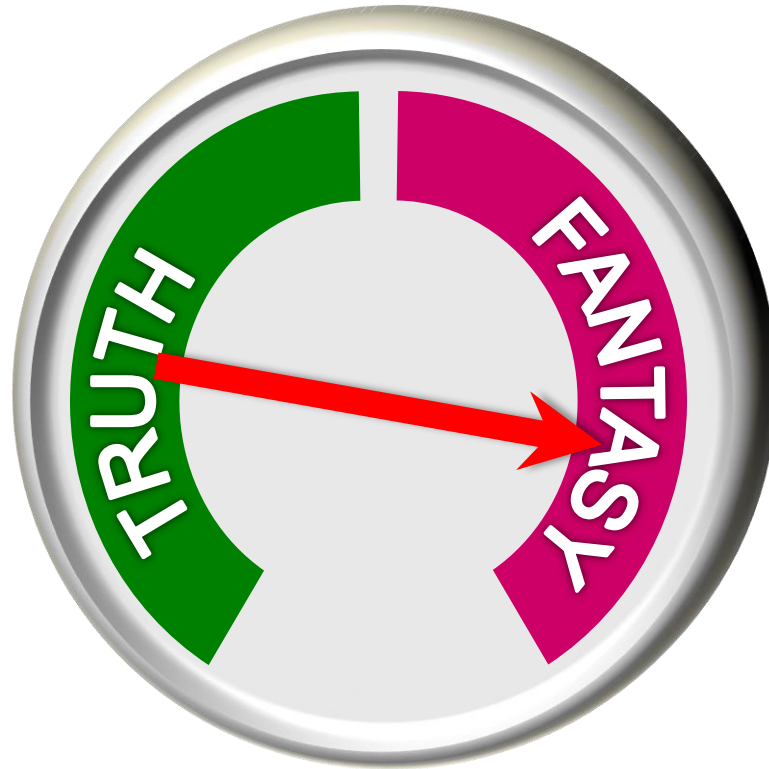
LPile Analysis



Validation (De-Bogification)

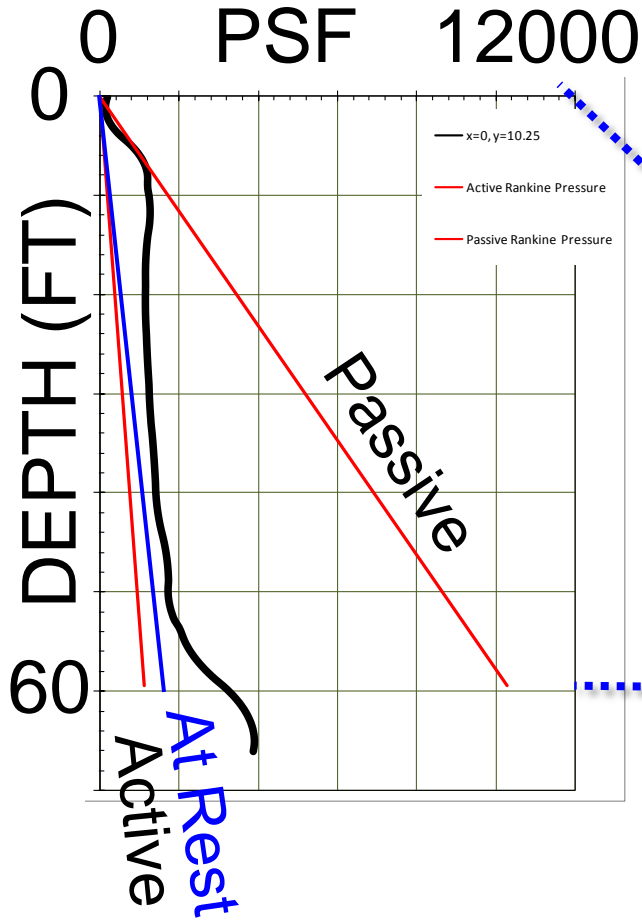
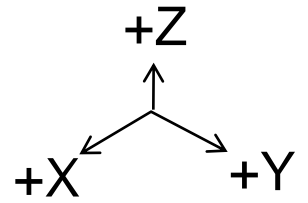


Bogosity

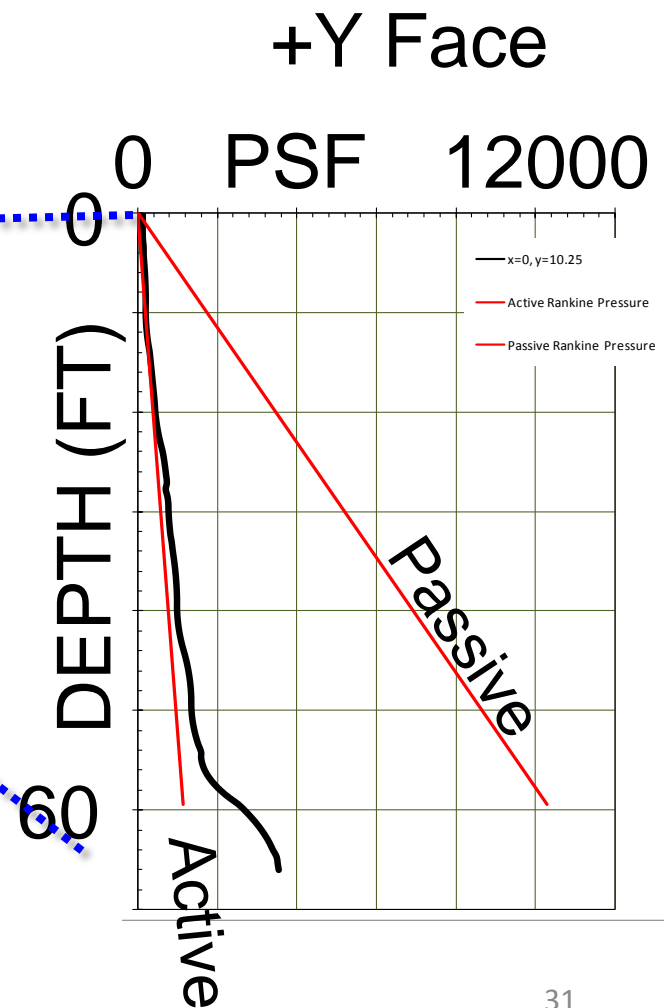
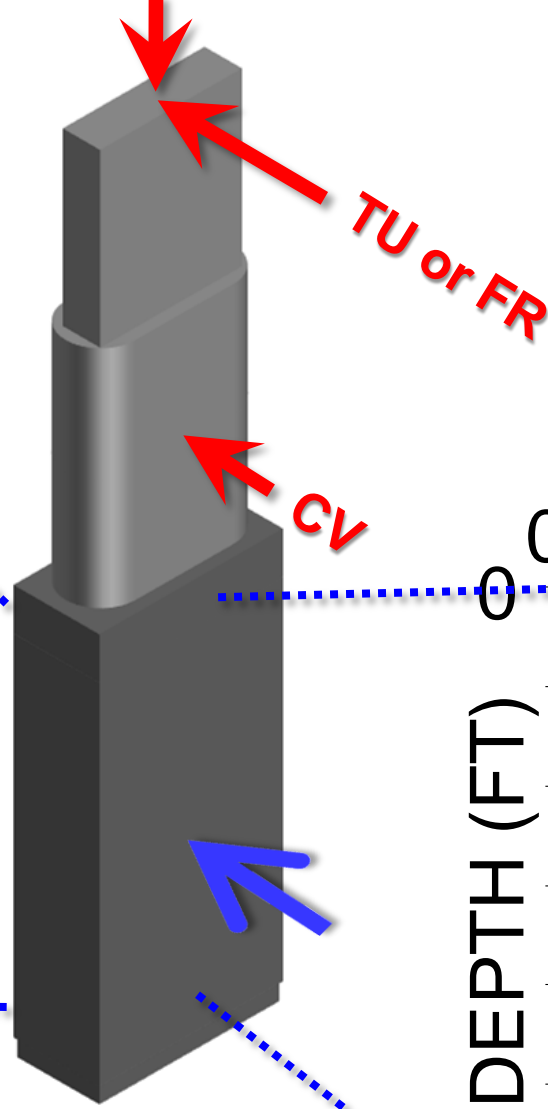


Bogometer

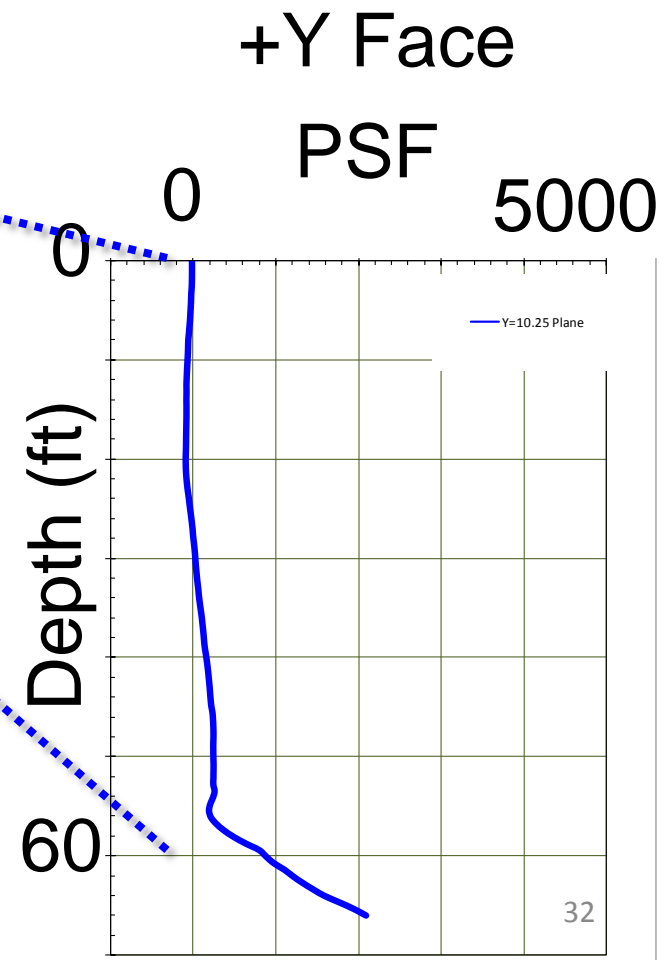
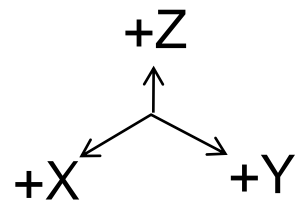
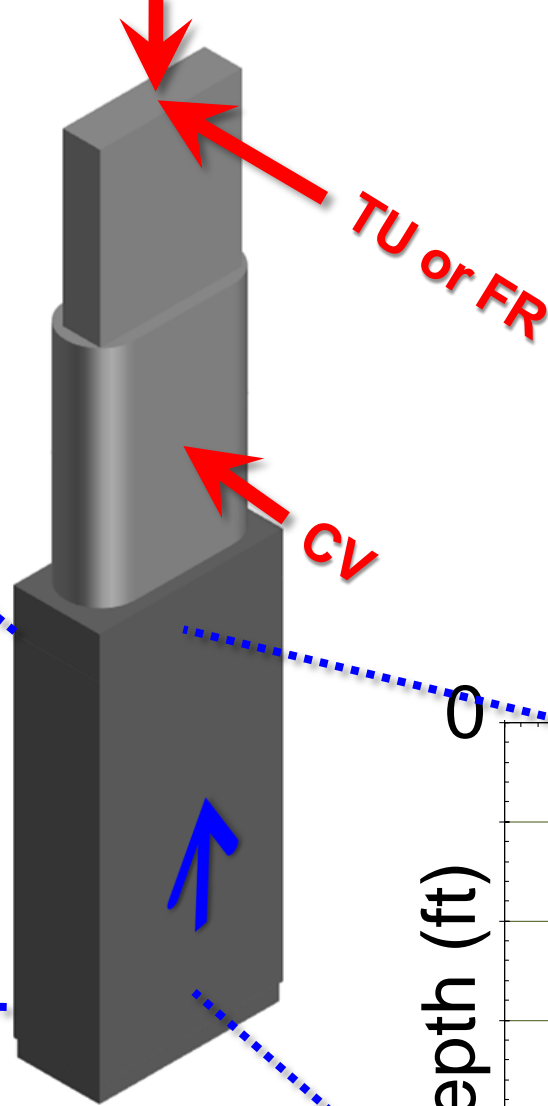
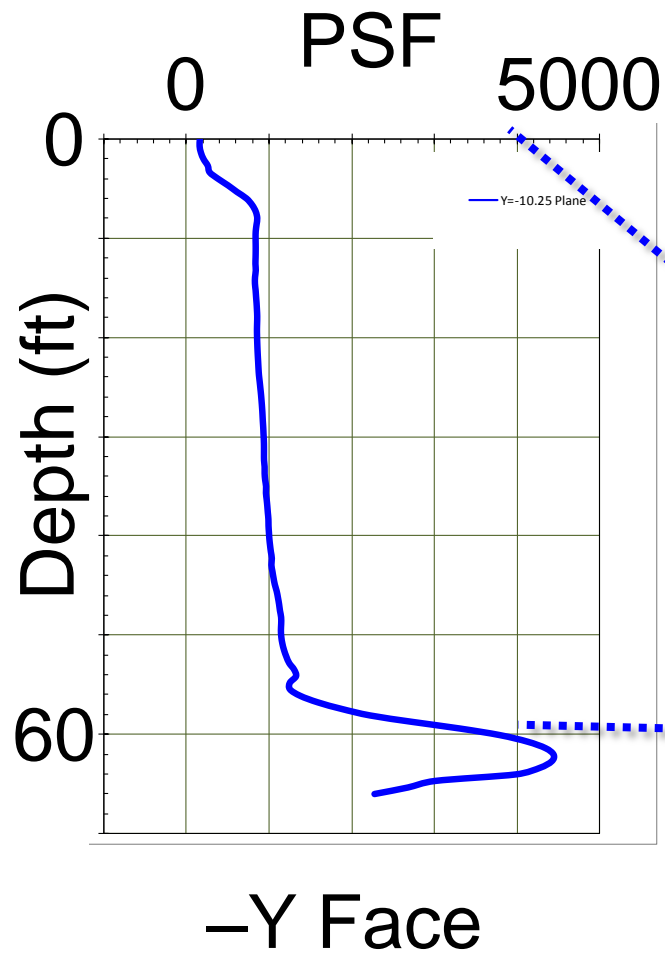
Normal Stress



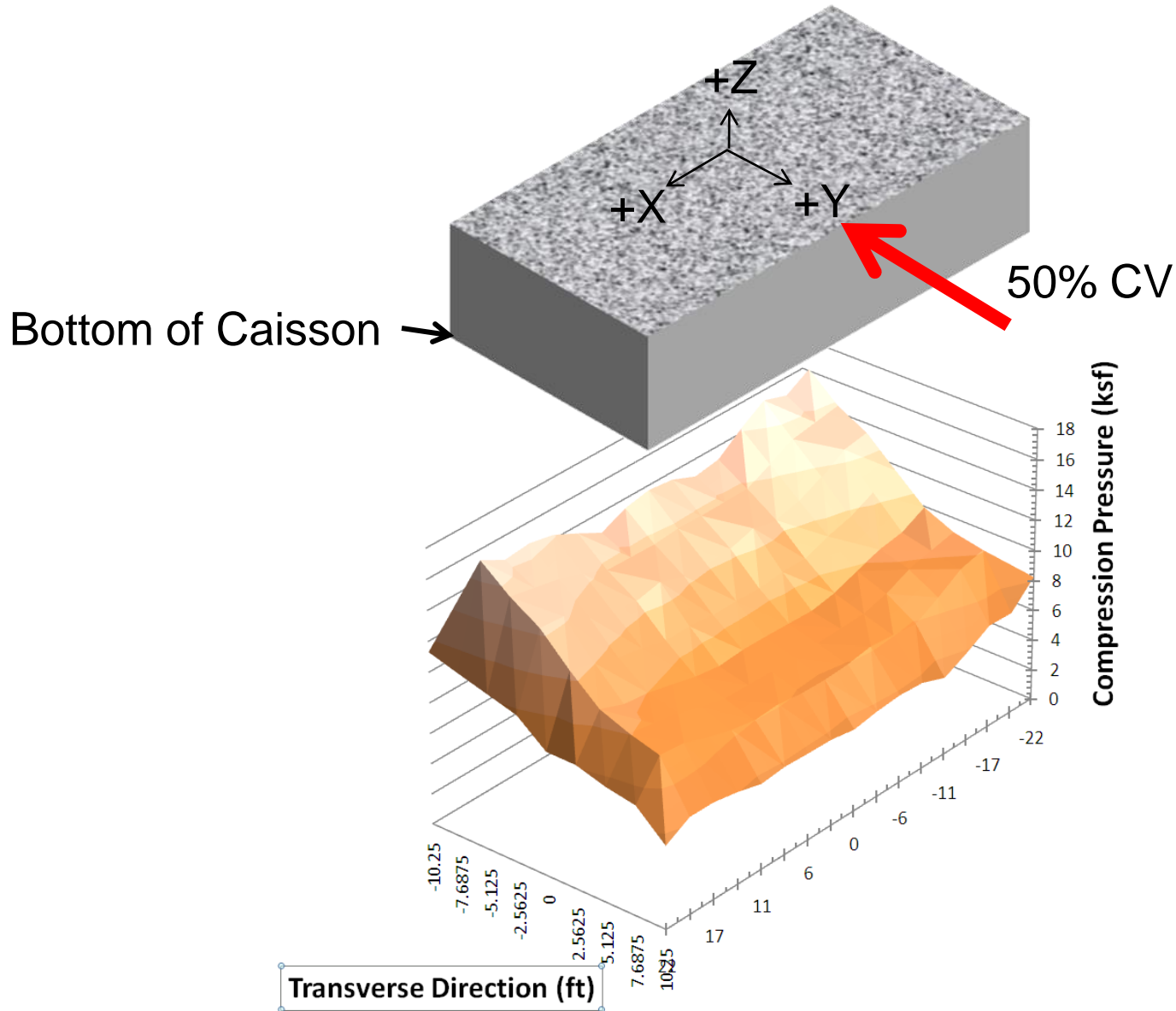
-Y Face



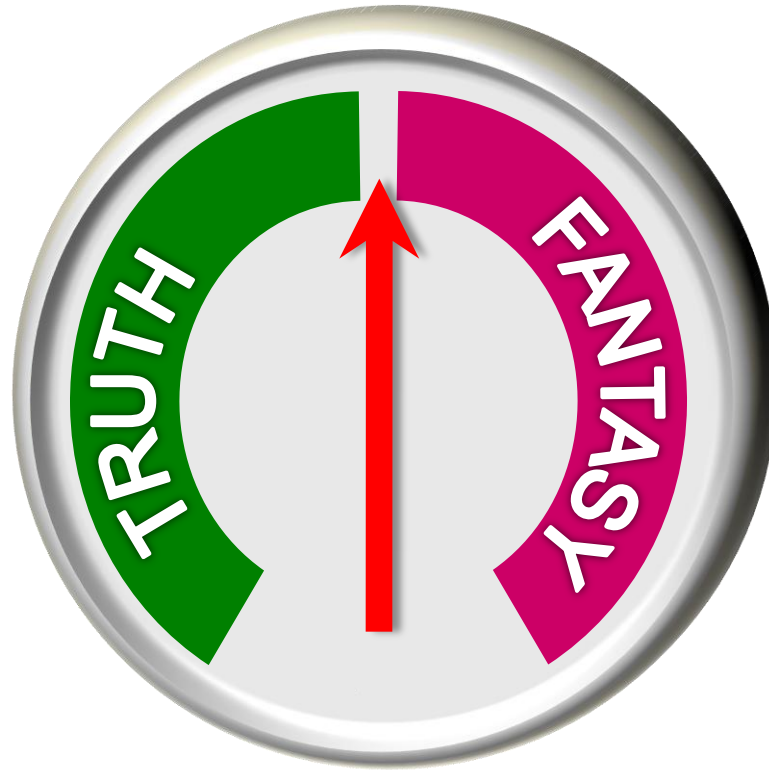
Vertical Shear



Bearing Pressure (EXT II)

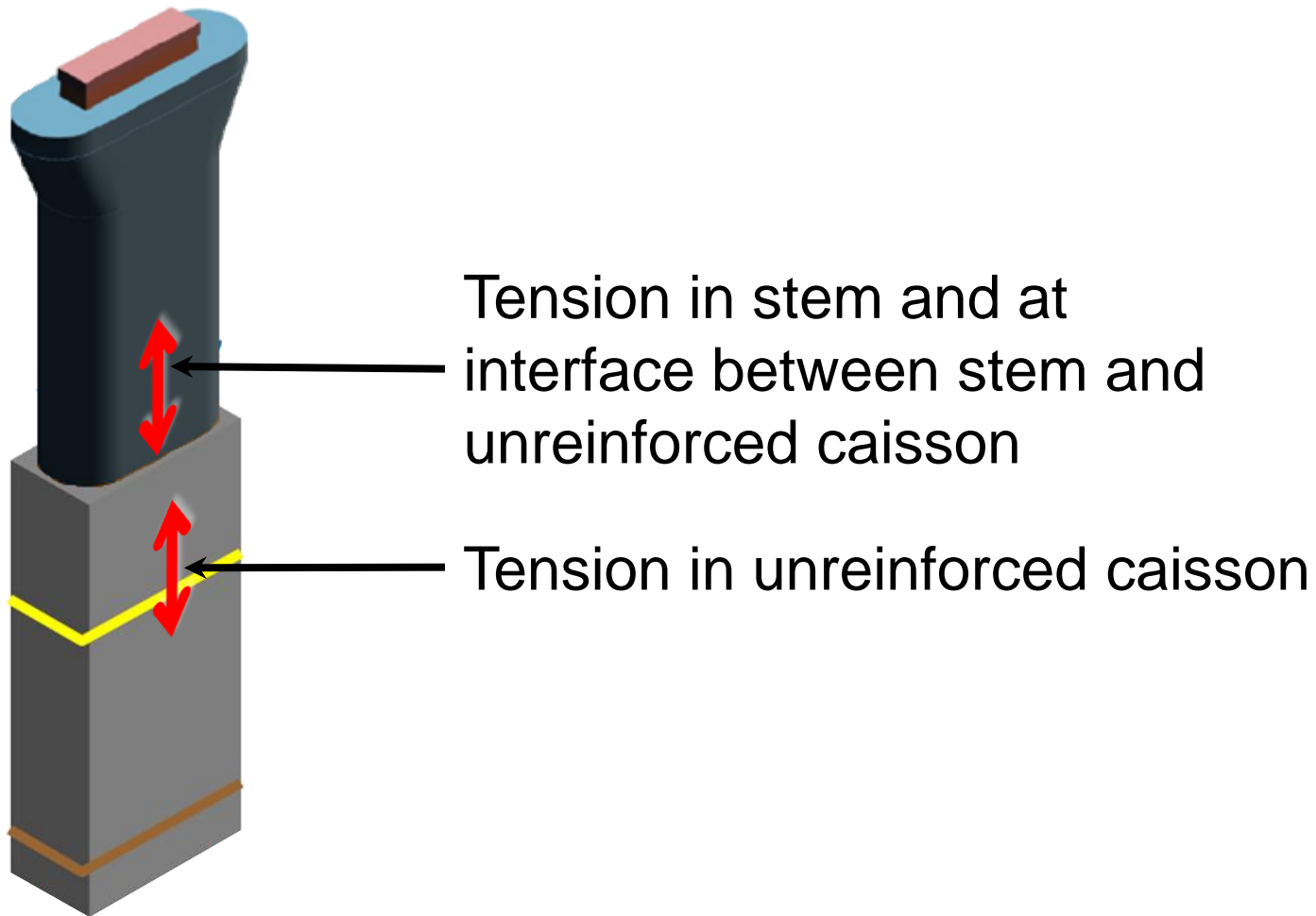


Bogosity

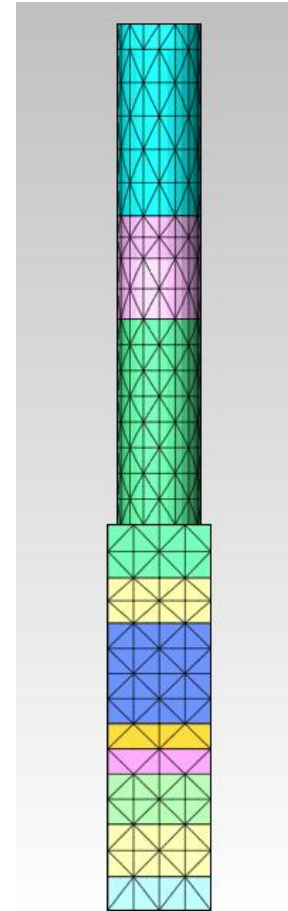
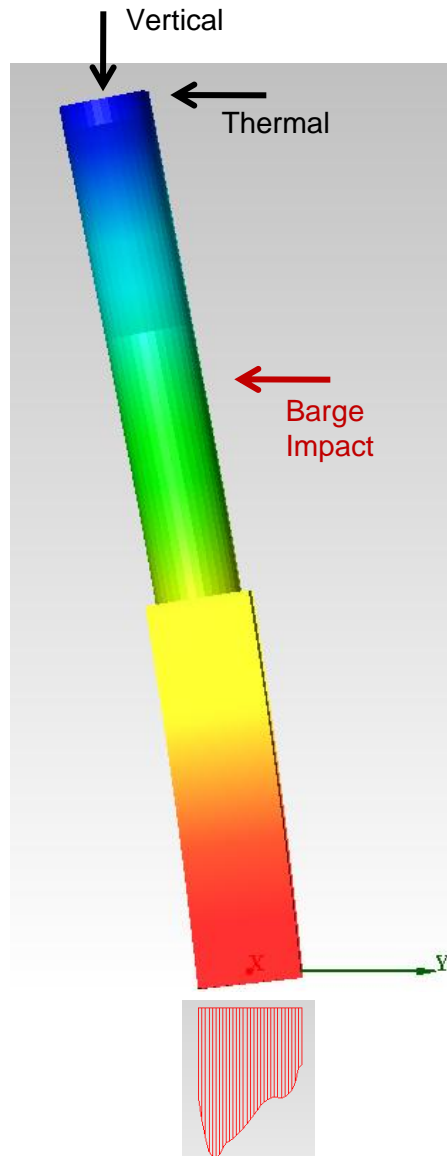
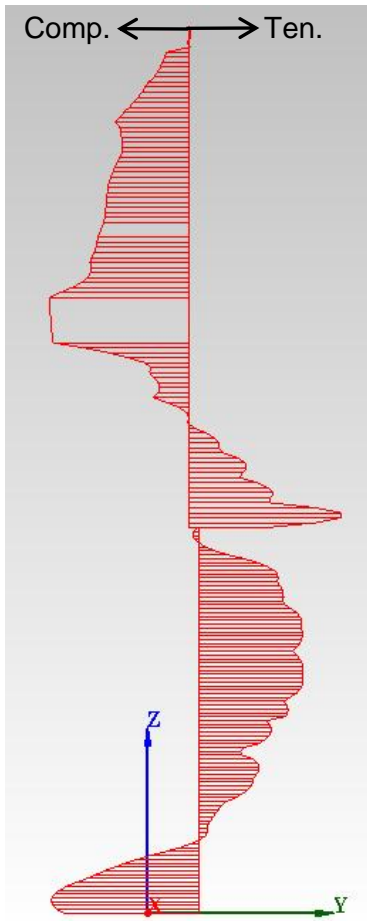


Bogometer

Pier Response Concerns

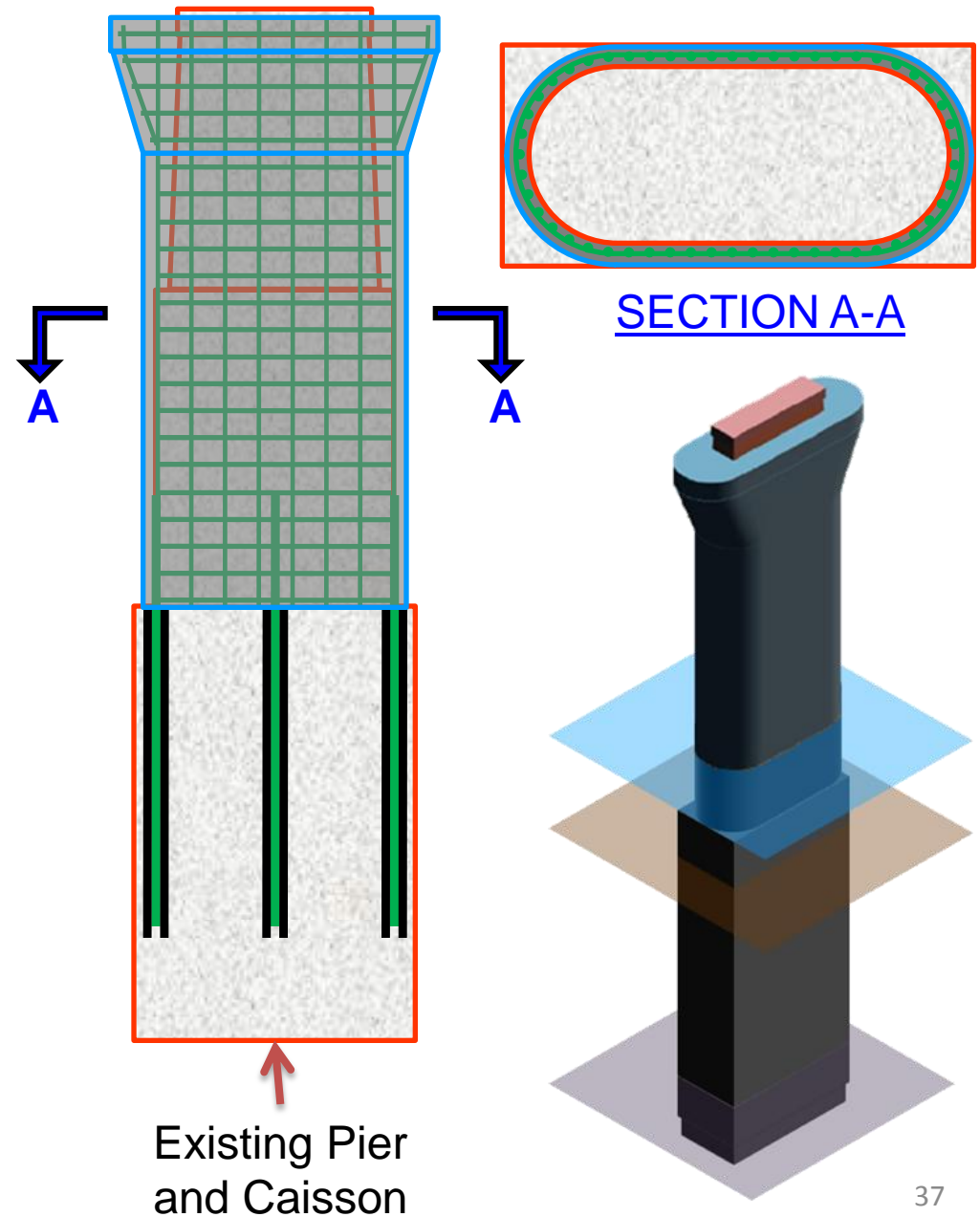


EXT-II: Barge Impact



Proposed Pier Strengthening

- 1) Drill holes into existing unreinforced caisson
- 2) Grout dowels into holes and extend above top of caisson
- 3) Add stem reinforcement
- 4) Form and cast collar and new cap



Conclusions

- The existing river piers can be reused to support the new truss.
- A refined analysis considering soil response is required during design.
- Scour mitigation is required to ensure soil response.
- The pier must be strengthened.
- Include these requirements in the design build documents.

Milton Madison Bridge

River Pier Strengthening Evaluation



Questions?